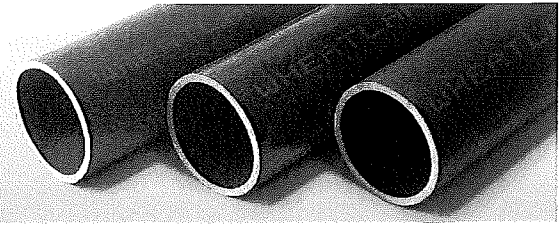


SureThread™

ASTM A53 Type F Grade A—Submittal Data Sheet



Scope

Covers black and hot-dip galvanized continuous weld Grade A pipe. Pipe is intended for mechanical and pressure applications and is acceptable for ordinary uses in steam, water, gas and air lines. Wheatland ASTM A53 is UL Listed and FM Approved for NPS sizes 1-4 for fire sprinkler applications, and FM Approved for NPS sizes ½ and ¾. Pipe is not intended for flanging. Produced to ASTM A53/A53M (latest revision).

Hot-dip Galvanized

The average weight of zinc coating shall not be less than 1.8 ounces per square foot of surface (inside and outside). When galvanized pipe is bent or otherwise fabricated to a degree that causes zinc coating to stretch or compress beyond the limit of elasticity, some flaking of the coating may occur.

HYDROSTATIC TESTING

Hydrostatic testing pressures for plain-end pipe are listed below.

NPS	STANDARD WEIGHT—PSI	EXTRA-STRONG WEIGHT—PSI
½-1	1,000	1,000
1¼-1½	2,000	2,000
2-3	2,500	2,500
3½-4	2,800	2,800

End Finish

Plain End:

NPS 1½ and smaller: Unless otherwise specified on order, end finish shall be at the option of the manufacturer.

NPS 2 and larger: For STD and Schedule 80 weights, ends should be beveled to angle of 30°, +5°, -0° with a root face of ⅛" ± ⅓₂".

Threaded: To ANSI Standard B 1.20.1

Couplings: To ASTM Standard A865

CHEMICAL REQUIREMENTS

Composition, maximum percentage.

CARBON	MANGANESE	PHOSPHORUS	SULFUR	
.30	1.20	.05	.045	
COPPER	NICKEL	CHROMIUM	MOLYBDENUM	VANADIUM
.40	.40	.40	.15	.08

Tensile Requirements

The combination of these five elements shall not exceed 1%.

Tensile Strength, min. 48,000 psi

Yield Strength, min. 30,000 psi

Elongation in 2" Refer to A53 Table x 4.1

(latest revision—ASTM A53/A53M)

BENDING TEST (COLD)—NPS 2 & UNDER

	DEGREE OF BEND	DIAMETER OF MANDREL
Standard	90°	12 x outside of pipe diameter
Close Coiling	90°	8 x outside of pipe diameter

FLATTENING TEST—NPS 2½ AND GREATER

As a test for quality of the weld, position the weld at 90° from the direction of force and flatten until the OD is ¾ of the original outside diameter. No cracks shall occur along the inside or outside surface of the weld.

DIMENSIONS & WEIGHTS: BLACK PLAIN END

NOMINAL SIZE	OD INCHES	Sch. 40		Sch. 80	
		WALL INCHES	WEIGHT LB./FT.	WALL INCHES	WEIGHT LB./FT.
½	.840	.109	.85	.147	1.09
¾	1.050	.113	1.13	.154	1.48
1	1.315	.133	1.68	.179	2.17
1¼	1.660	.140	2.27	.191	3.00
1½	1.900	.145	2.72	.200	3.63
2	2.375	.154	3.66	.218	5.03
2½	2.875	.203	5.80	.276	7.67
3	3.500	.216	7.58	.300	10.26
3½	4.000	.226	9.12	.318	12.52
4	4.500	.237	10.80	.337	15.00

Permissible Variations in Wall Thickness

Minimum wall thickness at any point shall not be more than 12.5% under nominal wall thickness specified.

Permissible Variations in Outside Diameter

NPS 1½ and under ± .016"

NPS 2 and over ± 1%

Permissible Variations in Weight per Foot

Pipe shall not vary more than ± 10% from the standard specified.

Product Marking

Each length of pipe NPS ½ and larger is continuously stenciled to show the manufacturer, the grade of pipe (ASTM A53), the kind of pipe (F for continuous weld, A for Grade A), the size (Schedule 80 for extra strong) and length. Stencil markings indicate UL Listing and FM Approval for sizes NPS 1-4 for use in fire sprinkler pipe applications. Bar coding is acceptable as a supplementary identification method. Wheatland stencils "SureThread" on the pipe to ensure that you are receiving our SureThread product.

SureThread is a trademark of Wheatland Tube.

SUBMITTAL INFORMATION

PROJECT: _____

CONTRACTOR: _____

DATE: _____

ENGINEER: _____

SPECIFICATION REFERENCE: _____

SYSTEM TYPE: _____

LOCATIONS: _____

COMMENTS: _____

Wheatland Tube 700 South Dock Street Sharon, PA 16146
P 800.257.8182 | F 724.346.7260 | info@wheatland.com | wheatland.com

 **Wheatland Tube**
JMC STEEL GROUP



PIPING SPECIFICATION

Rev. A

Date: 5-24-16

No.	PIPE SYSTEM	SIZE	PIPE MATERIAL	CONNECTION TYPE	FITTING MATERIAL	FITTINGS					VALVES							NOTES
						UNIONS	JOINT COMPOUNDS	FLANGES	GASKETS	BOLTS AND NUTS	BALL	BUTTERFLY	CHECK	DIAPHRAGM	GATE	GLOBE	PLUG	
1	CHILLED , HEAT RECOVERY (GLYCOL), AND HEATING WATER	2" and Under	Copper, Type L, (ASTM B88)	Press	Wrought Copper (ASTM B584)	N/A	N/A	N/A	EPDM	N/A	Milwaukee BA-480B		Milwaukee 509-P2		Milwaukee 148	Milwaukee 502	14	
													Milwaukee Silent Check 548T-P2		Apollo 101TLF-PR (threaded)	Apollo 120TLF-PR (threaded)		
													Apollo 163TLF-PR (threaded)					
		2" and Under	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Threaded	Malliable Iron, Class 150 (ASTM A47)	Acceptable	TFE Tape	Class 150; Raised Face; Forged Carbon Steel Threaded (ASTM A105)	N/A	N/A	Milwaukee BA-400s		Milwaukee 509Y				1, 14	
													Milwaukee Silent Check 548T		Milwaukee 148	Milwaukee 502		
		2-1/2" to 12"	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Butt-Weld	Carbon Steel, Sch 40, Seamless, (ASTM A234-WPB)	Flanges	N/A	Class 150; Raised Face; Forged Carbon Steel Weld Neck (ASTM A105)	Garlock 2900	SAE J429 Grade 5 bolts and SAEJ5 Grade 5 Hex	Milwaukee F201CSN2	Milwaukee CL Series (Import) 2-12 Figure# CL223E Lever Handle, Figure# CL323E	Milwaukee 2974A (Domestic) 2-12"		Milwaukee 2885M (Import) 2-12"	Milwaukee 2981A (Domestic) 2-10"	1, 14	
													Milwaukee 2974M (Import);		Milwaukee 2885A (Domestic) 2-12"	Milwaukee 2981M (Import) 2-10"		
												Milwaukee ML Series (Domestic) 2-12 Figure# ML233E Lever Handle; Figure ML333E Gear Operated	Milwaukee Silent Check Fig # 1800			Armstrong Circuit Balancing Valves		
		2-1/2" to 12"	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Grooved	Ductile Iron (ASTM A 536)	N/A	N/A	Flange Adapter Available	EPDM	Galvanized Carbon Steel ASTM A 183 and ASTM A 563	Gruvlok Fig # 7500		Milwaukee Silent Check Fig # 1800		Milwaukee 2885M (Import) 2-12"	Milwaukee 2981A (Domestic) 2-10"	1,2, 14	
												Gruvlok Fig # 7700	Milwaukee 2974M (Import);		Milwaukee 2885A (Domestic) 2-12"	Milwaukee 2981M (Import) 2-10"		
													Milwaukee 2974A (Domestic) 2-12"					
													Gruvlok Fig # 7800					
2	COOLING COIL DRAINS	2" and Under	Copper, Type M, (ASTM B88)	Press	Wrought Copper (ASTM B584)	N/A	N/A	N/A	EPDM	N/A	Milwaukee BA-480B		Milwaukee 509-P2		Milwaukee 148	Milwaukee 502	1	
													Milwaukee Silent Check 548T-P2		Apollo 101TLF-PR (threaded)	Apollo 120TLF-PR (threaded)		
													Apollo 163TLF-PR (threaded)					

4	REFRIGERANT	2" and Under	Copper, Type ARC, (ASTM B280)	Socket, Brazed	Wrought Copper (ASTM B584)	N/A	Stay-Brite Solder	N/A	N/A	N/A								14
5	MAKEUP WATER; CHEMICAL FEED	2" and Under	Copper, Type L, (ASTM B88)	Press	Wrought Copper (ASTM B584)	N/A	N/A	N/A	EPDM	N/A		Milwaukee BA-480B		Milwaukee 509-P2		Milwaukee 148	Milwaukee 502	1,14
														Milwaukee Silent Check 548T-P2		Apollo 101TLF-PR (threaded)	Apollo 120TLF-PR (threaded)	

7	RELIEF VENTS	2" and Under	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Threaded	Malliable Iron, Class 150 (ASTM A47)	Acceptable	TFE Tape	Class 150; Raised Face; Forged Carbon Steel Threaded (ASTM A105)	N/A	N/A								1, 15
		2-1/2" to 12"	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Butt-Weld	Carbon Steel, Sch 40, Seamless, (ASTM A234-WPB)	Flanges	N/A	Class 150; Raised Face; Forged Carbon Steel Weld Neck (ASTM A105)	Garlock 2900	SAE J429 Grade 5 bolts and SAEJ5 Grade 5 Hex								1, 15
8	NATURAL GAS	2 1/2" and Under	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Threaded	Malliable Iron, Class 150 (ASTM A47)	N/A	N/A	Adapter Available	EPDM	SAE J429 Grade 5 bolts and SAEJ5 Grade 5 Hex		Milwaukee 22CSOR-02-LL					Nordstrum 142	1, 16
												Apollo 80-100 Series						
		3" to 12"	Carbon Steel, Sch 40, Electric Resistance Weld ERW, Black (ASTM A53)	Butt-Weld	Carbon Steel, Sch 40, Seamless, (ASTM A234-WPB)	Flanges	N/A	Class 150; Raised Face; Forged Carbon Steel Weld Neck (ASTM A105)	Garlock 5500	SAE J429 Grade 5 bolts and SAEJ5 Grade 5 Hex		PBV C4510-31-2236-FY-NL					Nordstrum 143	1, 16

**NOTES**

1. Use flat faced flanges (ASTM A105) in raised face flange piping systems where required for mating with flat faced valves and equipment.
2. Use grooved valves for piping 6" and less or where required based on cost.
3. Only use AGS Victaulic connections for chilled water piping systems over 14". N/A
4. Use 14" and over pipe size grooved piping systems only in low risk location such as basements. N/A
5. Threaded connections allowed where required for equipment connection.
6. Medical gas fittings will be oxygen cleaned, capped and bagged.
7. The maximum operating pressure for PVC pipe is 140°F. The allowable working pressure is reduced by a de-rating factor above 73°F.
8. The maximum operating pressure for CPVC pipe is 200°F. The allowable working pressure is reduced by a de-rating factor above 73°F.
9. The maximum operating pressure for PP pipe is 200°F. The allowable working pressure is reduced by a de-rating factor above 73°F.
10. The maximum operating pressure for HDPE pipe is 140°F. The allowable working pressure is reduced by a de-rating factor above 73°F.
11. Use Solon washers where thermal cycling is a significant issue.
12. Use fire and smoke rated materials for piping in soffits.
13. Use di-electric nipples Gruvlok Figures 7088, 7089 or 7090 to address galvanic action for dissimilar materials.
14. Use silent check valves in pump discharge applications.
15. Relief valves and rupture discs, pressure regulator vents and gas pressure switch vents shall be piped full size of valve outlet to atmosphere outside building. For multiple valve installations common discharge pipe shall have cross-sectional area equal to the sum of the outlet area of the connected valves.
16. Gas piping installed in mechanical room plenums or in ceiling plenums or where concealed in inaccessible plenums and chases shall have welded joints and fittings and shall not have valves installed within the spaces.

Shop Drawing Submittal Review

Transmitted To: Cannon Design

Date: August 17, 2016

Attention: stl-cac@cannondesign.com

Contact Person / WTA Field Inspector:
Patrick Garner

Project Name: Webster University-**ISB**

Reviewed by: Mark Schaefer

Project No. WT 14127.01

☐

UPS

☐

Courier

☒

Email

Copies	No.	Description
1 PDF	230600M01	(Submittal No.'s) (R&B CxSRC)
		(Cannon #230600-004) - (Paric #15051-0181) – (WES #607)
		• HVAC Piping Product Data

***Submittal Review Comments**

3 inch and larger elbows shall be long radius as specified in section 230600.

c: Kelvin Patel
Kpatel@cannondesign.com

☐ Furnish as Submitted

☒ ***Furnish as Noted**

☐ Rejected

☐ Revise & Resubmit

☐ Reviewed

☐

Corrections or comments made on shop drawings during this review do not relieve contractor from compliance with requirements of drawings and specifications. This check is only for review of general conformance with the design concept of project and general compliance with information given in contract documents. Contractor is responsible for: confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordinating his work with that of all other trades; and performing his work in a safe and satisfactory manner.



77 Westport Plaza
Suite 250
St. Louis, MO 63146

TRANSMITTAL

No. 15051-0181

Paric Corporation

PROJECT: 15051-Webster University Interdisciplinary Science Building

DATE: 08/09/2016

TO: Cannon Design
1100 Clark Ave
St Louis MO 63102

RE: HVAC Piping Product Data

ATTN: Kelvin Patel

JOB: 15051

WE ARE SENDING:	SUBMITTED FOR:	ACTION TAKEN:
☐ Shop Drawings	☒ Approval	☐ Approved as Submitted
☐ Letter	☐ Your Use	☐ Approved as Noted
☐ Prints	☐ As Requested	☐ Returned After Loan
☐ Change Order	☐ Review and Comment	☐ Resubmit
☐ Plans		☐ Submit
☐ Samples	SENT VIA:	☐ Returned
☐ Specifications	☐ Attached	☐ Returned for Corrections
☒ Other: Product Data	☐ Separate Cover Via:	☐ Due Date:

<i>Item</i>	<i>Package</i>	<i>Code</i>	<i>Rev.</i>	<i>Copies</i>	<i>Date</i>	<i>Description</i>	<i>Status</i>
Submittal		230600-004	1		08/09/2016	HVAC Piping Product Data	Submitted

NOTES:

CC:

Signed: _____
Devin Gates



Mechanical

LETTER OF TRANSMITTAL

TO: Paric Corporation

77 West Port Plaza #250

St. Louis, MO 63146

ATTN: Jason Szachnieski, Devin Gates

DATE: 8/8/16

JOB #: 5768

RE: Webster ISB

We are sending you

☒

Shop drawings

☐ Attached

☐ Prints

☐ Under separate cover

☐ Plans

☐ Samples

☐ Specifications

☐ Copy of letter

☐ Change order

☐ Other

COPIES	DATE	NO.	DESCRIPTION
1	8/8/16	230600	Piping

These are transmitted as checked below:

☐ For signature

☐ For your use

☐ As requested

☐ For bids due

☒

For review and comment

☐ Approved as submitted

☐ Approved as noted

☐ Returned for corrections

☐ Prints returned after loan to us

☐ Other

☐ Resubmit

☒ Submit

☐ Return

☐ copies for approval

☐ copies for distribution

☐ corrected prints

Remarks: Please return by 8/18/16

COPY TO: file

SIGNED:

Alex Chambers



Mechanical

Webster University ISB Webster Groves, MO

Submittal #:

230600

Submittal Description:

Piping

Return By:

8/18/16

Please Note: To avoid scheduling delays and equipment release delays, please submit by the "Return By" date.

CHECKED BY:			
DESIGNER:		ENGINEER:	
☒	NO EXCEPTION TAKEN	☐	MAKE CORRECTIONS NOTED
☐	SUBMIT SPECIFIED ITEM	☐	REVISE AND RESUBMIT
☐	REJECTED	☐	
Checking is only for general conformance with the design concept of the project and general compliance with the information given in the contract documents. Any action shown is subject to the requirements of the plans and specifications. Equipment supplier is responsible for: dimensions which shall be confirmed and correlated at the job site; fabrication processes and techniques of construction; coordination of his work with that of all other trades; and satisfactory performance of his work.			
		Job #:	5768
		Date:	8/8/16
		By:	ARC